

Garant

Clamping toolholder PDNNL 63°, for indexable inserts DN., left-hand, Shank / insert size: 25/15mm



Order data

Order number	250613 25/15
GTIN	4045197861900
Item class	21T

Technical description

Overall length L	150 mm
Lever	259015 8
Shank size	25 mm
Insert size	15 mm
Shim punches pack	259047 2
Head length L ₁	37 mm
Functional width L ₄	12 mm
Shim	259031 28
ISO code toolholder	PDNNR/L 2525M15
Lever screw	259018 7
suitable indexable insert	DN.. 1506..
Shim pins pack	259044 2
Standard	Works standard
Application type	left-hand
Through-coolant	no
Setting angle κ	63 degrees

Application	External longitudinal turning
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Type of product	Boring bar

Accessories

Lever Type 8	259015 8
Lever screw Type 7	259018 7
Shim Type 28	259031 28
Set of shim pins 10 pieces Type 2	259044 2
Shim punches set 10 pieces Type 2	259047 2
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
Precision Bit for hexagon, 1/4 inch E 6.3 Hexagon 3 mm	674242 3